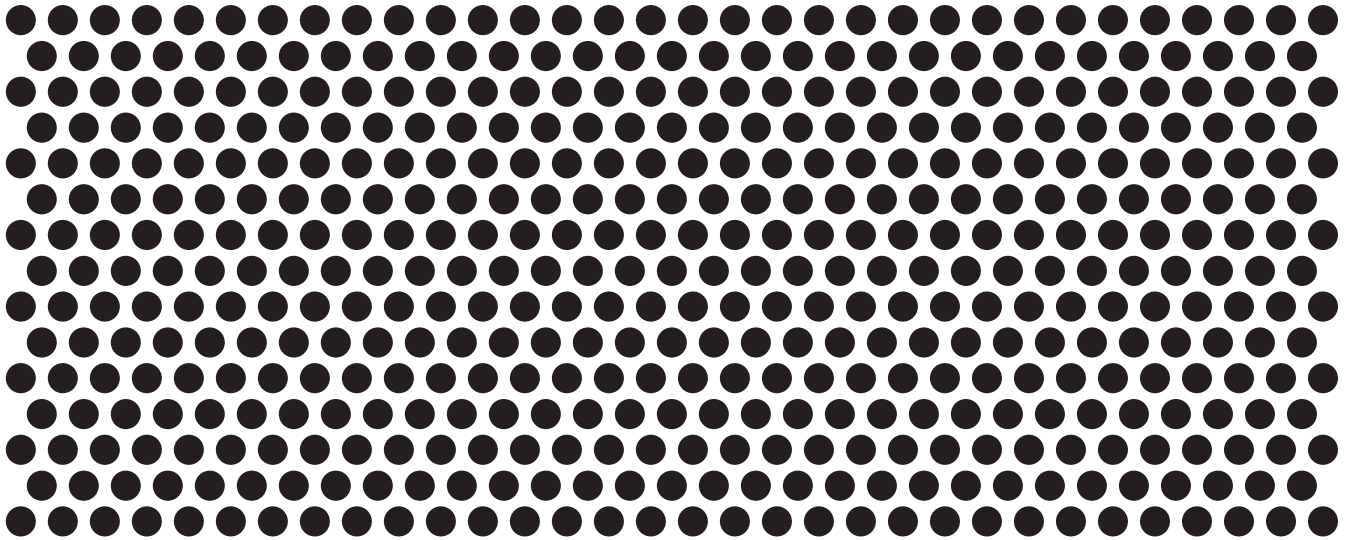


5/32"Ø ON 7/32"  
60° STAGGERED CENTERS

46% Free Area



# Holes / Pattern Repeats	W	H	# Holes / Pattern Repeats	W	H	# Holes / Pattern Repeats	W	H	# Holes / Pattern Repeats	W	H	# Holes / Pattern Repeats	W	H
1	0.156	0.156	36	6.787	7.813	71	13.417	15.469	106	20.048	23.125	141	26.678	30.781
2	0.346	0.375	37	6.976	8.031	72	13.607	15.688	107	20.237	23.344	142	26.868	31.000
3	0.535	0.594	38	7.166	8.250	73	13.796	15.906	108	20.427	23.563	143	27.057	31.219
4	0.725	0.813	39	7.355	8.469	74	13.986	16.125	109	20.616	23.781	144	27.247	31.438
5	0.914	1.031	40	7.545	8.688	75	14.175	16.344	110	20.806	24.000	145	27.436	31.656
6	1.103	1.250	41	7.734	8.906	76	14.364	16.563	111	20.995	24.219	146	27.625	31.875
7	1.293	1.469	42	7.923	9.125	77	14.554	16.781	112	21.184	24.438	147	27.815	32.094
8	1.482	1.688	43	8.113	9.344	78	14.743	17.000	113	21.374	24.656	148	28.004	32.313
9	1.672	1.906	44	8.302	9.563	79	14.933	17.219	114	21.563	24.875	149	28.194	32.531
10	1.861	2.125	45	8.492	9.781	80	15.122	17.438	115	21.753	25.094	150	28.383	32.750
11	2.051	2.344	46	8.681	10.000	81	15.312	17.656	116	21.942	25.313	151	28.573	32.969
12	2.240	2.563	47	8.871	10.219	82	15.501	17.875	117	22.132	25.531	152	28.762	33.188
13	2.430	2.781	48	9.060	10.438	83	15.691	18.094	118	22.321	25.750	153	28.952	33.406
14	2.619	3.000	49	9.250	10.656	84	15.880	18.313	119	22.511	25.969	154	29.141	33.625
15	2.808	3.219	50	9.439	10.875	85	16.069	18.531	120	22.700	26.188	155	29.330	33.844
16	2.998	3.438	51	9.628	11.094	86	16.259	18.750	121	22.889	26.406	156	29.520	34.063
17	3.187	3.656	52	9.818	11.313	87	16.448	18.969	122	23.079	26.625	157	29.709	34.281
18	3.377	3.875	53	10.007	11.531	88	16.638	19.188	123	23.268	26.844	158	29.899	34.500
19	3.566	4.094	54	10.197	11.750	89	16.827	19.406	124	23.458	27.063	159	30.088	34.719
20	3.756	4.313	55	10.386	11.969	90	17.017	19.625	125	23.647	27.281	160	30.278	34.938
21	3.945	4.531	56	10.576	12.188	91	17.206	19.844	126	23.837	27.500	161	30.467	35.156
22	4.135	4.750	57	10.765	12.406	92	17.396	20.063	127	24.026	27.719	162	30.657	35.375
23	4.324	4.969	58	10.955	12.625	93	17.585	20.281	128	24.216	27.938	163	30.846	35.594
24	4.513	5.188	59	11.144	12.844	94	17.774	20.500	129	24.405	28.156	164	31.035	35.813
25	4.703	5.406	60	11.333	13.063	95	17.964	20.719	130	24.594	28.375	165	31.225	36.031
26	4.892	5.625	61	11.523	13.281	96	18.153	20.938	131	24.784	28.594	166	31.414	36.250
27	5.082	5.844	62	11.712	13.500	97	18.343	21.156	132	24.973	28.813	167	31.604	36.469
28	5.271	6.063	63	11.902	13.719	98	18.532	21.375	133	25.163	29.031	168	31.793	36.688
29	5.461	6.281	64	12.091	13.938	99	18.722	21.594	134	25.352	29.250	169	31.983	36.906
30	5.650	6.500	65	12.281	14.156	100	18.911	21.813	135	25.542	29.469	170	32.172	37.125
31	5.840	6.719	66	12.470	14.375	101	19.101	22.031	136	25.731	29.688	171	32.362	37.344
32	6.029	6.938	67	12.659	14.594	102	19.290	22.250	137	25.921	29.906	172	32.551	37.563
33	6.218	7.156	68	12.849	14.813	103	19.479	22.469	138	26.110	30.125	173	32.740	37.781
34	6.408	7.375	69	13.038	15.031	104	19.669	22.688	139	26.299	30.344	174	32.930	38.000
35	6.597	7.594	70	13.228	15.250	105	19.858	22.906	140	26.489	30.563			

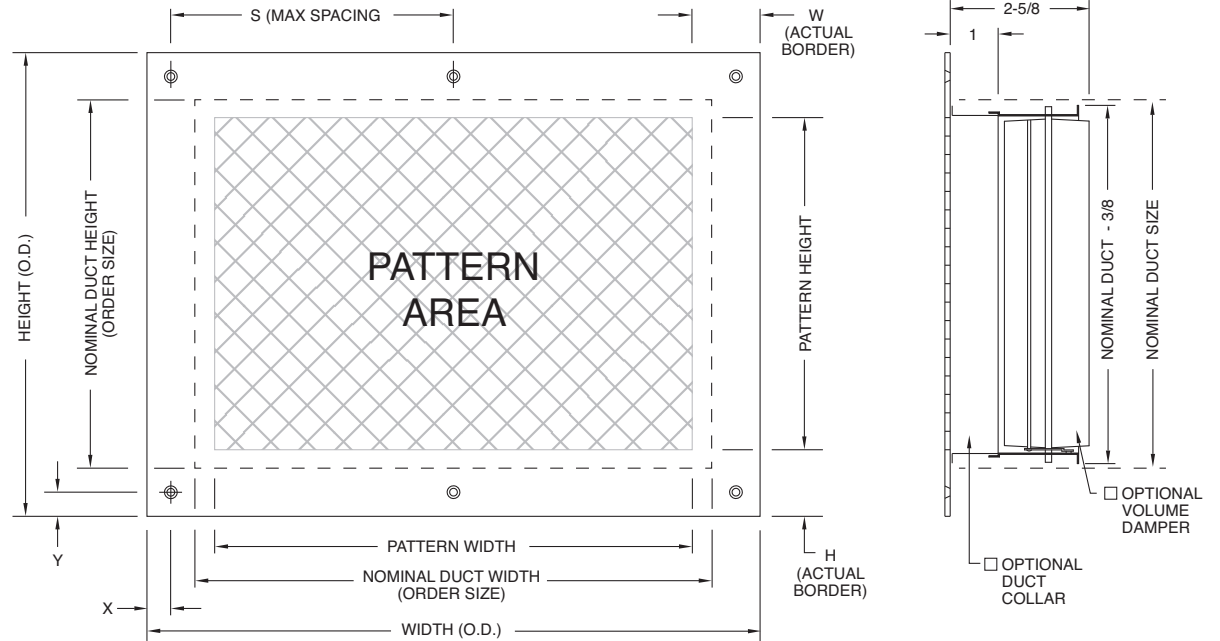
All dimensions are in inches.

JOB NAME:

SUBMITTED BY:

### PRODUCT FEATURES

- Decorative stamped grille for use with HVAC supply, return, and transfer applications.
- Many patterns available to enhance appearance of the space.
- Fabricated to exacting specifications for pattern, size, material, gauge, finish, and installation.
- See "How To Specify / Order" for available materials, finishes and options.



Qty	Order Size (Nom Duct Size)		Face Overall Size (O.D.)		Pattern #	Pattern Size		# of Patterns / Holes	Screw Holes / Location / Size / Qty					Actual Border		Material		Finish	Volume Control Damper	
	W	H	W	H		W	H		X	Y	S	Size	# Holes	W	H	Type	Thickness			

- Notes: Grilles can be fabricated to most any specification. Here are "typical" specifications:
- Face Overall Size = Order Size + 2-1/2"
  - Screw Hole Size: #8
  - Actual Border calculated based on Order Size, Face Overall Size, and Pattern selected
  - Opposed-blade volume damper can be tack welded directly to face. Some minor blemishes may be visible. Damper operator may be difficult to access (behind a fret).

All dimensions are in inches.

# SUBMITTAL SHEET

**SAG / 12.00 / 12.00 / P11 / 14 / 2.50 / ST / WH / N1**

**Model** \_\_\_\_\_  
**SAG** - Stamped Architectural Grille

**Nominal Duct Width** \_\_\_\_\_  
06.00" to 36.00"

**Nominal Duct Height** \_\_\_\_\_  
06.00" to 36.00"

**Pattern Number** \_\_\_\_\_  
(see submittal library for available patterns)

**Face Gauge** \_\_\_\_\_

- 7 - (3/16")
- 8 - (8 GA)
- 10 - (10 GA)
- 12 - (12 GA)
- 14 - (14 GA)
- 16 - (16 GA)
- 18 - (18 GA)
- 20 - (20 GA)

**Overall Face Size** \_\_\_\_\_

- 2.00** - Order size plus 2"  
(Approx. 1" Border)
- 2.50** - Order size plus 2-1/2"  
(Approx. 1-1/2" Border)
- 3.50** - Order size plus 3-1/2"  
(Approx. 2" Border)

**Material** \_\_\_\_\_

- ST** - Steel
- 04** - 304 Stainless Steel
- 16** - 316 Stainless Steel
- AL** - Aluminum
- GZ** - Steel, Galvanized (G90)
- 280** - Muntz Metal
- 220** - Commercial Bronze

**Options**

- C6** - 1" Collar (20 GA thick)
- N1** - No Screw Holes
- 99** - Special Construction  
(Provide Details)

**Finish**

- WH** - Arctic White
- 4P** - Satin Polish
- ML** - Mill Finish
- WE** - White Epoxy
- SV** - Silver
- LB** - Light Bronze
- MB** - Medium Bronze
- CB** - California Bronze
- FB** - Flat Black
- GB** - Gloss Black
- BG** - Beige
- GP** - Grey Primer
- RP** - Rust Inhibiting Prime Coat
- C1** - Custom Color Match #1  
Baked Enamel
- C2** - Custom Color Match #2  
Baked Enamel
- C3** - Custom Color Match #3  
Baked Enamel

**Custom Finishing Available**

**NOTE:** Pattern / Material Type / Material Gauge determine availability.  
Contact your Anemostat Representative with specific requirements

All dimensions are in inches.