### Model SAG

**Architectural Grille**

**P9**

5/16"Ø ON 7/16"  
60° Staggered Centers

#### 46% Free Area

![Diagram of 46% Free Area]

#### Table

<table>
<thead>
<tr>
<th># Holes / Pattern Repeats</th>
<th>W</th>
<th>H</th>
<th># Holes / Pattern Repeats</th>
<th>W</th>
<th>H</th>
<th># Holes / Pattern Repeats</th>
<th>W</th>
<th>H</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.313</td>
<td>0.313</td>
<td></td>
<td>25</td>
<td>10.813</td>
<td>9.406</td>
<td></td>
<td>49</td>
</tr>
<tr>
<td></td>
<td>0.750</td>
<td>0.691</td>
<td></td>
<td>26</td>
<td>11.250</td>
<td>9.785</td>
<td></td>
<td>50</td>
</tr>
<tr>
<td></td>
<td>1.188</td>
<td>1.070</td>
<td></td>
<td>27</td>
<td>11.688</td>
<td>10.164</td>
<td></td>
<td>51</td>
</tr>
<tr>
<td></td>
<td>1.625</td>
<td>1.449</td>
<td></td>
<td>28</td>
<td>12.125</td>
<td>10.542</td>
<td></td>
<td>52</td>
</tr>
<tr>
<td></td>
<td>2.500</td>
<td>2.207</td>
<td></td>
<td>30</td>
<td>13.000</td>
<td>11.300</td>
<td></td>
<td>54</td>
</tr>
<tr>
<td></td>
<td>5.125</td>
<td>4.480</td>
<td></td>
<td>36</td>
<td>15.625</td>
<td>13.574</td>
<td></td>
<td>60</td>
</tr>
<tr>
<td></td>
<td>6.000</td>
<td>5.238</td>
<td></td>
<td>38</td>
<td>16.500</td>
<td>14.331</td>
<td></td>
<td>62</td>
</tr>
<tr>
<td></td>
<td>6.875</td>
<td>5.996</td>
<td></td>
<td>40</td>
<td>17.375</td>
<td>15.089</td>
<td></td>
<td>64</td>
</tr>
<tr>
<td></td>
<td>7.313</td>
<td>6.375</td>
<td></td>
<td>41</td>
<td>17.813</td>
<td>15.468</td>
<td></td>
<td>65</td>
</tr>
<tr>
<td></td>
<td>8.188</td>
<td>7.132</td>
<td></td>
<td>43</td>
<td>18.688</td>
<td>16.226</td>
<td></td>
<td>67</td>
</tr>
<tr>
<td></td>
<td>10.375</td>
<td>9.027</td>
<td></td>
<td>48</td>
<td>20.875</td>
<td>18.120</td>
<td></td>
<td>72</td>
</tr>
</tbody>
</table>

All dimensions are in inches.
PRODUCT FEATURES

- Decorative stamped grille for use with HVAC supply, return, and transfer applications.
- Many patterns available to enhance appearance of the space.
- Fabricated to exacting specifications for pattern, size, material, gauge, finish, and installation.
- See “How To Specify / Order” for available materials, finishes and options.

Order Size (Nom Duct Size) | Face Overall Size (O.D.) | Pattern # | Pattern Size | # of Patterns / Holes | Screw Holes / Location / Size / Qty | Actual Border | Material | Finish | Volume Control Damper
---|---|---|---|---|---|---|---|---|---
Qty | W | H | W | H | W | H | X | Y | S | Size | # Holes | W | H | Type | Thickness

Notes: Grilles can be fabricated to most any specification. Here are "typical" specifications:
- Face Overall Size = Order Size + 2-1/2"
- Screw Hole Size: #8
- Actual Border calculated based on Order Size, Face Overall Size, and Pattern selected
- Opposed-blade volume damper can be tack welded directly to face. Some minor blemishes may be visible. Damper operator may be difficult to access (behind a fret).

All dimensions are in inches.

Product information is subject to change without notice.
Drawing is not to scale.

Page 1 of 2
**SUBMITTAL SHEET**

**STAMPED ARCHITECTURAL GRILLE**

**HOW TO SPECIFY / ORDER**

**Model**

SAG - Stamped Architectural Grille

**Nominal Duct Width**

06.00” to 36.00”

**Nominal Duct Height**

06.00” to 36.00”

**Pattern Number**

(see submittal library for available patterns)

**Face Gauge**

7 - (3/16”)
8 - (8 GA)
10 - (10 GA)
12 - (12 GA)
14 - (14 GA)
16 - (16 GA)
18 - (18 GA)
20 - (20 GA)

**Overall Face Size**

2.00 - Order size plus 2”
   (Approx. 1” Border)
2.50 - Order size plus 2-1/2”
   (Approx. 1-1/2” Border)
3.50 - Order size plus 3-1/2”
   (Approx. 2” Border)

**Material**

ST - Steel
04 - 304 Stainless Steel
16 - 316 Stainless Steel
AL - Aluminum
GZ - Steel, Galvanized (G90)
280 - Muntz Metal
220 - Commercial Bronze

**Options**

C6 - 1” Collar (20 GA thick)
N1 - No Screw Holes
99 - Special Construction
   (Provide Details)

**Finish**

WH - Arctic White
4P - Satin Polish
ML - Mill Finish
WE - White Epoxy
SV - Silver
LB - Light Bronze
MB - Medium Bronze
CB - California Bronze
FB - Flat Black
GB - Gloss Black
BG - Beige
GP - Grey Primer
RP - Rust Inhibiting Prime Coat
C1 - Custom Color Match #1
   Baked Enamel
C2 - Custom Color Match #2
   Baked Enamel
C3 - Custom Color Match #3
   Baked Enamel

*Custom Finishing Available*

**NOTE:** Pattern / Material Type / Material Gauge determine availability.

Contact you Anemostat Representative with specific requirements.

All dimensions are in inches.