# Holes / Pattern Repeats | # Holes / Pattern Repeats | # Holes / Pattern Repeats
--- | --- | ---
1 | 2.000 | 6 | 14.500 | 11 | 27.000
2 | 4.500 | 7 | 17.000 | 12 | 29.500
3 | 7.000 | 8 | 19.500 | 13 | 32.000
4 | 9.500 | 9 | 22.000 | 14 | 34.500
5 | 12.000 | 10 | 24.500 | 15 | 37.000

All dimensions are in inches.
### PRODUCT FEATURES
- Decorative stamped grille for use with HVAC supply, return, and transfer applications.
- Many patterns available to enhance appearance of the space.
- Fabricated to exacting specifications for pattern, size, material, gauge, finish, and installation.
- See “How To Specify / Order” for available materials, finishes and options.

### FACE OVERALL SIZE (O.D.)

<table>
<thead>
<tr>
<th>Order Size (Nom Duct Size)</th>
<th>Face Overall Size (O.D.)</th>
<th>Pattern Size</th>
<th># of Patterns / Holes</th>
<th>Screw Holes / Location / Size / Qty</th>
<th>Actual Border</th>
<th>Material</th>
<th>Finish</th>
<th>Volume Control Damper</th>
</tr>
</thead>
<tbody>
<tr>
<td>Qty</td>
<td>W</td>
<td>H</td>
<td>W</td>
<td>H</td>
<td>W</td>
<td>H</td>
<td>X</td>
<td>Y</td>
</tr>
</tbody>
</table>

Notes: Grilles can be fabricated to most any specification. Here are “typical” specifications:
- Face Overall Size = Order Size + 2-1/2”
- Screw Hole Size: #8
- Actual Border calculated based on Order Size, Face Overall Size, and Pattern selected
- Opposed-blade volume damper can be tack welded directly to face. Some minor blemishes may be visible. Damper operator may be difficult to access (behind a fret).

All dimensions are in inches.

Product information is subject to change without notice.

Drawing is not to scale.
**SUBMITTAL SHEET**

**SAG Model**

**STAMPED ARCHITECTURAL GRILLE**

**HOW TO SPECIFY / ORDER**

### SAG / 12.00 / 12.00 / P11 / 14 / 2.50 / ST / WH / N1

#### Nominal Duct Width
- 06.00" to 36.00"

#### Nominal Duct Height
- 06.00" to 36.00"

#### Pattern Number
- (see submittal library for available patterns)

#### Face Gauge
- 7 - (3/16"
- 8 - (8 GA)
- 10 - (10 GA)
- 12 - (12 GA)
- 14 - (14 GA)
- 16 - (16 GA)
- 18 - (18 GA)
- 20 - (20 GA)

- **Overall Face Size**
  - 2.00 - Order size plus 2" (Approx. 1" Border)
  - 2.50 - Order size plus 2-1/2" (Approx. 1-1/2" Border)
  - 3.50 - Order size plus 3-1/2" (Approx. 2" Border)

#### Material
- **ST** - Steel
- **04** - 304 Stainless Steel
- **16** - 316 Stainless Steel
- **AL** - Aluminum
- **GZ** - Steel, Galvanized (G90)
- **280** - Muntz Metal
- **220** - Commercial Bronze

#### Finish
- **WH** - Arctic White
- **4P** - Satin Polish
- **ML** - Mill Finish
- **WE** - White Epoxy
- **SV** - Silver
- **LB** - Light Bronze
- **MB** - Medium Bronze
- **CB** - California Bronze
- **FB** - Flat Black
- **GB** - Gloss Black
- **BG** - Beige
- **GP** - Grey Primer
- **RP** - Rust Inhibiting Prime Coat
- **C1** - Custom Color Match #1 Baked Enamel
- **C2** - Custom Color Match #2 Baked Enamel
- **C3** - Custom Color Match #3 Baked Enamel

#### Options
- **C6** - 1" Collar (20 GA thick)
- **N1** - No Screw Holes
- **99** - Special Construction (Provide Details)

**NOTE:** Pattern / Material Type / Material Gauge determine availability. Contact your Anemostat Representative with specific requirements. All dimensions are in inches.