### Model SAG

**Stampede**

**Architectural Grille**

**P14**

**Diamonds**

3/4" SQUARE ON 1" CENTERS

### 56% Free Area

<table>
<thead>
<tr>
<th># Holes / Pattern Repeats</th>
<th>W</th>
<th>H</th>
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<th>W</th>
<th>H</th>
<th># Holes / Pattern Repeats</th>
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<tr>
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<td>25.099</td>
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</tbody>
</table>

All dimensions are in inches.
**PRODUCT FEATURES**

- Decorative stamped grille for use with HVAC supply, return, and transfer applications.
- Many patterns available to enhance appearance of the space.
- Fabricated to exacting specifications for pattern, size, material, gauge, finish, and installation.
- See “How To Specify / Order” for available materials, finishes and options.

**PRODUCT INFORMATION**

<table>
<thead>
<tr>
<th>Order Size (Nom Duct Size)</th>
<th>Face Overall Size (O.D.)</th>
<th>Pattern #</th>
<th>Pattern Size</th>
<th># of Patterns / Holes</th>
<th>Screw Holes / Location / Size / Qty</th>
<th>Actual Border</th>
<th>Material</th>
<th>Finish</th>
<th>Volume Control Damper</th>
</tr>
</thead>
<tbody>
<tr>
<td>Qty W H</td>
<td>W H</td>
<td>W H</td>
<td>X Y S</td>
<td># Holes</td>
<td>W H Type Thickness</td>
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<td></td>
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</tbody>
</table>

Notes: Grilles can be fabricated to most any specification. Here are "typical" specifications:

- Face Overall Size = Order Size + 2-1/2".
- Screw Hole Size: #8.
- Actual Border calculated based on Order Size, Face Overall Size, and Pattern selected.
- Opposed-blade volume damper can be tack welded directly to face. Some minor blemishes may be visible. Damper operator may be difficult to access (behind a fret).

All dimensions are in inches.

Product information is subject to change without notice.

Drawing is not to scale.
Model SAG - Stamped Architectural Grille

Nominal Duct Width
06.00" to 36.00"

Nominal Duct Height
06.00" to 36.00"

Pattern Number
(see submittal library for available patterns)

Face Gauge
7 - (3/16")
8 - (8 GA)
10 - (10 GA)
12 - (12 GA)
14 - (14 GA)
16 - (16 GA)
18 - (18 GA)
20 - (20 GA)

Overall Face Size
2.00 - Order size plus 2"
(Aprox. 1" Border)

2.50 - Order size plus 2-1/2"
(Aprox. 1-1/2" Border)

3.50 - Order size plus 3-1/2"
(Aprox. 2" Border)

Material
ST - Steel
04 - 304 Stainless Steel
16 - 316 Stainless Steel
AL - Aluminum
GZ - Steel, Galvanized (G90)
280 - Muntz Metal
220 - Commercial Bronze

Options
C6 - 1" Collar (20 GA thick)
N1 - No Screw Holes
99 - Special Construction
(Provide Details)

Finish
WH - Arctic White
4P - Satin Polish
ML - Mill Finish
WE - White Epoxy
SV - Silver
LB - Light Bronze
MB - Medium Bronze
CB - California Bronze
FB - Flat Black
GB - Gloss Black
BG - Beige
GP - Grey Primer
RP - Rust Inhibiting Prime Coat
C1 - Custom Color Match #1
    Baked Enamel
C2 - Custom Color Match #2
    Baked Enamel
C3 - Custom Color Match #3
    Baked Enamel

Custom Finishing Available

NOTE: Pattern / Material Type / Material Gauge determine availability.
Contact you Anemostat Representative with specific requirements

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